



2009-14 Ford F-150



Mesh Bumper

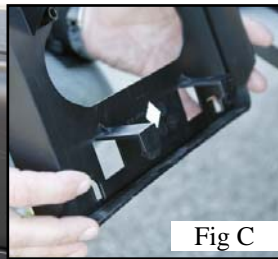
After



PART# 3823 Bumper

Hardware

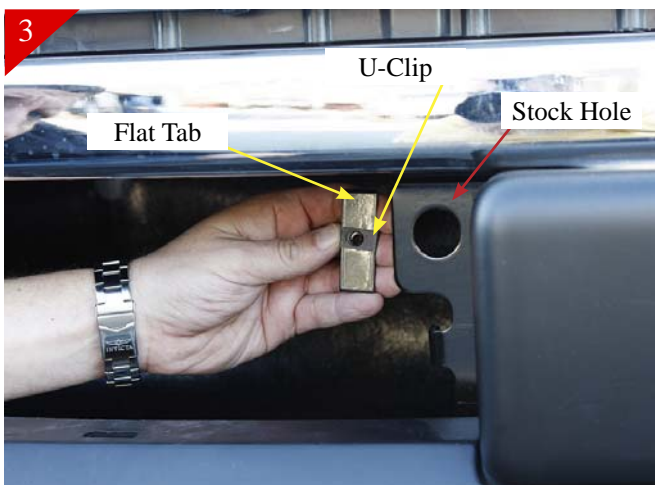
- 2 - 10-24 U-clips
- 2 - 10-24 x 1" Phillips Head Bolts
- 2 - Flat Backing Tabs (4438-3) 
- 2 - Brackets (3912-3) 
- 2 - 10-32 Nyloc Nuts



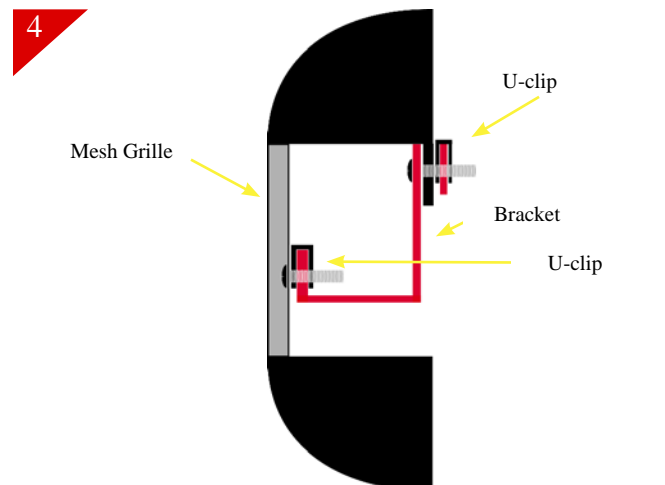
If your vehicle is equipped with a front license frame holder you will need to remove for the install. Do so by releasing the tabs in license frame holder. There are (2) (Fig B) snap clips on the top of the holder and (2) (Fig C) clips in the bottom.



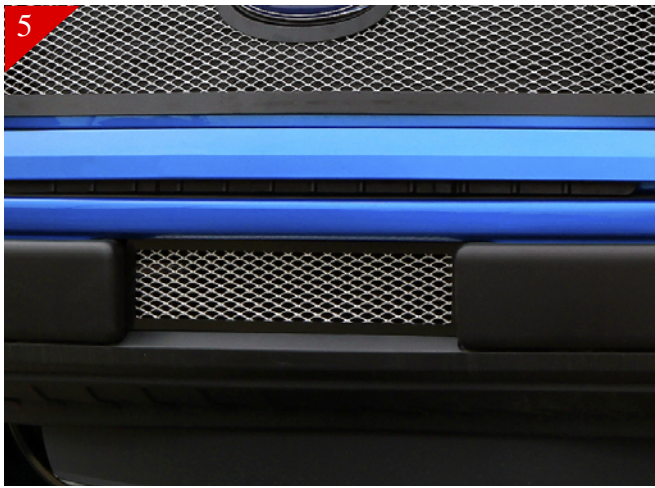
Next locate the (2) long brackets shown above. Then place the supplied U-clips on the short end of both brackets again shown above. Next locate the (2) flat backing tabs and place supplied U-clips on both brackets.



Now you will be attaching the brackets to the truck. Place the flat backing tab behind the stock hole location shown above.



Now attach the long brackets using the supplied 10-24 x 1" bolts.



Now test fit the billet grille into the opening. You will need to adjust the long brackets as necessary in order for them to align with the mounting tabs in the billet grille. After necessary adjustments attach billet grille using the supplied 10-24 x 5/8" bolts. Tighten all hardware.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & Accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.