



2011-15 Chevrolet 2500/3500 HD Heavy Duty Series Mesh

PART# 39217

After



Hardware



All Brackets are attached to the correct locations for mounting. Simply loosen and rotate as needed.

1

To protect you stock shell during the installation tape the chrome portion grille shell using masking tape. Next remove stock grille shell from vehicle.



Move grille to protective work surface.



Now you will be removing the center portion of the stock grille shell. Following the black plastic as a guide cut or trim cross hatch center where it meets the outer most of the grille shell.



When you get to the Chrome bar that run through the center of the stock grille shell. You will need to cut straight down and then continue to follow the black plastic as a guide. Continue on around so the center will be free.



After removing center.



Using a sanding block sand all cut areas smooth with shell.



Continue with sanding



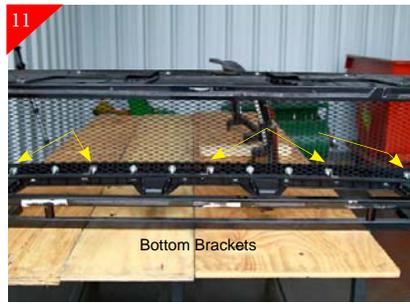
Sanding completed.



Loosen bolts that are holding the brackets in place. Next place the mesh grille into opening and center and rotate the brackets so that they meeting up with the stock shell. Check alignment and mark all brackets using a scribe or sharpie.



Using a 3/16" drill bit drill all the just marked areas.



Place mesh grille back into opening and center. Next you will be securing mesh grille to the stock shell. Attach brackets to shell using the just drill holes and the supplied 10-24 x 1/2" allen head bolts and 10-24" nyloc nuts.

12



With mesh grille secured to the stock grille shell. Attach stock grille shell back on vehicle.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.