To protect your stock shell during the installation, tape the chrome portion grille shell using masking tape. Next, remove the stock grille shell from the vehicle.

When you get to the Chrome bar that runs through the center of the stock grille shell, you will need to cut straight down and then continue to follow the black plastic as a guide. Continue around so the center will be free.

After removing the center, move the grille to a protective work surface. Using a sanding block, sand all cut areas smooth with the shell.

All brackets are attached to the correct locations for mounting. Simply loosen and rotate as needed. Next, place the mesh grille into the opening and center, and rotate the brackets so that they meet up with the stock shell. Check alignment and mark all brackets using a scribe or sharpie.

Continue sanding.
Using a 3/16” drill bit drill all the just marked areas. Place mesh grille back into opening and center. Next you will be securing mesh grille to the stock shell. Attach brackets to shell using the just drill holes and the supplied 10-24 x ½” allen head bolts and 10-24” nyloc nuts.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.