



2012-15 Toyota Tacoma

3D Mesh 1pc Center Only

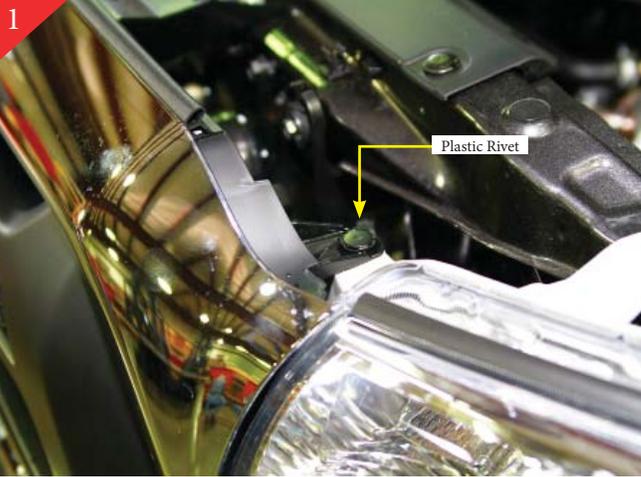
After



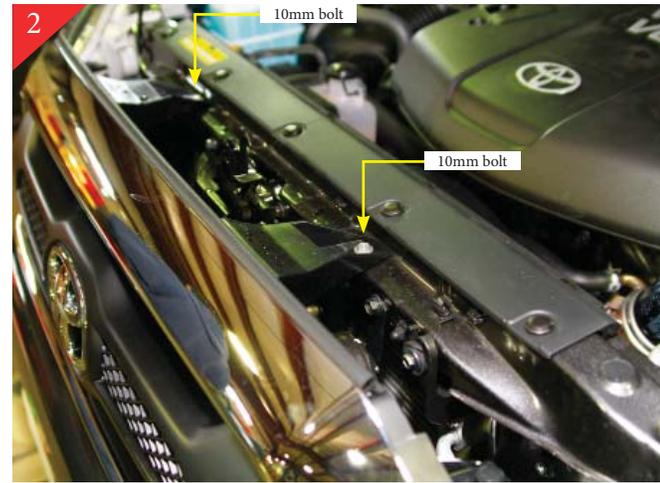
PART# 39337 Upper

Hardware

- 2 - 10-24 U-clips
- 2 - 10-24 x 5/8" Pan head Bolts
- 2 - 1/4-20 x 3/4" Bolts
- 2 - Washers
- 2 - 1/4-20 Nyloc Nuts



Start by opening and removing the (2) plastic push pull style rivets. Do so by pulling or lifting the center portion of the rivet to release. 1 located on drivers side other on passenger side.



Next remove the (2) 10mm bolts that connects stock shell to core support shown above.



With top portion of shell free. Locate clips along bottom of stock shell and release. Do so by lifting up on the tabs to release. Stock grille shell will be free at this point.



Move shell to a protective work surface. Also tape chrome portion of stock grille shell to protect during installation.



Using a air saw or cut-off wheel cut all the plastic vertical attachment point leaving some material for finish sanding. There are 5 attachment points for the top and bottom.



Using the black plastic where it meets the chrome portion of the shell as a guide cut with air saw without cutting into the chrome. Making sure to leave enough material for finish standing.



Continued Cutting of Shell from step 6. Again making sure not to cut into the chrome portion of stock shell.



Center portion will be free at this point.



Next using a sanding block or air sander sand all cut areas smooth with the stock shell as shown.



Continue with sanding of all cut areas smooth with shell.



Place grille into opening and center. Using the (2) outer brackets place as shown. This allows the grille to stay in place as you to mark hole locations for drilling and mounting.



Also if necessary use a pair of vice grips to clamp bracket in place while marking holes. Check alignment across the face of the grille make any adjustments. Then using a scribe mark hole locations. Now using a 1/4" drill bit, drill the just marked locations. You may remove the grille during drilling. Repeat process for all (4) mounting brackets.



Start with mounting the top of the grille. Place supplied 10-24 u-clips on the top 2 mounting holes that were just drilled in step 12. Then attach using the supplied 10-24 x 5/8" phillips pan head screws. Secure in place



Mounting of the bottom portion of the grille. Place supplied 1/4-20 x 5/8" allen bolt through bracket and shell then place supplied washer followed by 1/4-20 nut and secure.



Place shell back on vehicle. Snap the bottom portion of the grille shell in place followed by the (2) 10mm bolts and (2) plastic rivets. Ref steps 1-3