



## 1973-1980 CHEVROLET BILLET GRILLE INSTALLATION INSTRUCTIONS

Part #4016 (Internal Hood Release)  
Part #4007 (External Hood Release)

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

### TOOLS REQUIRED:

#4016 - 1/2" magnetic socket, 7/16" socket, long extension, ratchet, 7/16" wrench.

#4007 - 1/2" magnetic socket, 7/16" socket, long extension, ratchet, 7/16" wrench and a drill.

This instruction sheet covers the two part numbers listed above.

# 4007 - External hood release - Use this instruction sheet to install Billet Grille assembly. Once the stock grille is removed, you can determine which one of the hood releases you have. Refer to supplemental instructions & drawings to install hood release mechanism.

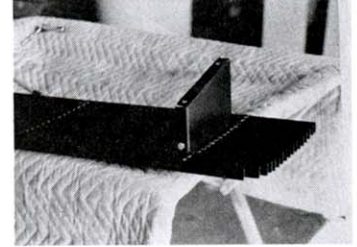
# 4016 - Internal hood release - Just follow this instruction sheet to complete installation.



**STEP 1** Remove stock grille.



**STEP 2** Remove grille support brackets. One located on each side of grille opening. Six 1/2" bolts hold these in place.



**STEP 3** Assemble grille & support brackets. Please note, short grille bars and tapered ends of grille support brackets go towards bottom of factory grille opening. Install grille support brackets using 7/16" nuts and bolts supplied and tighten.

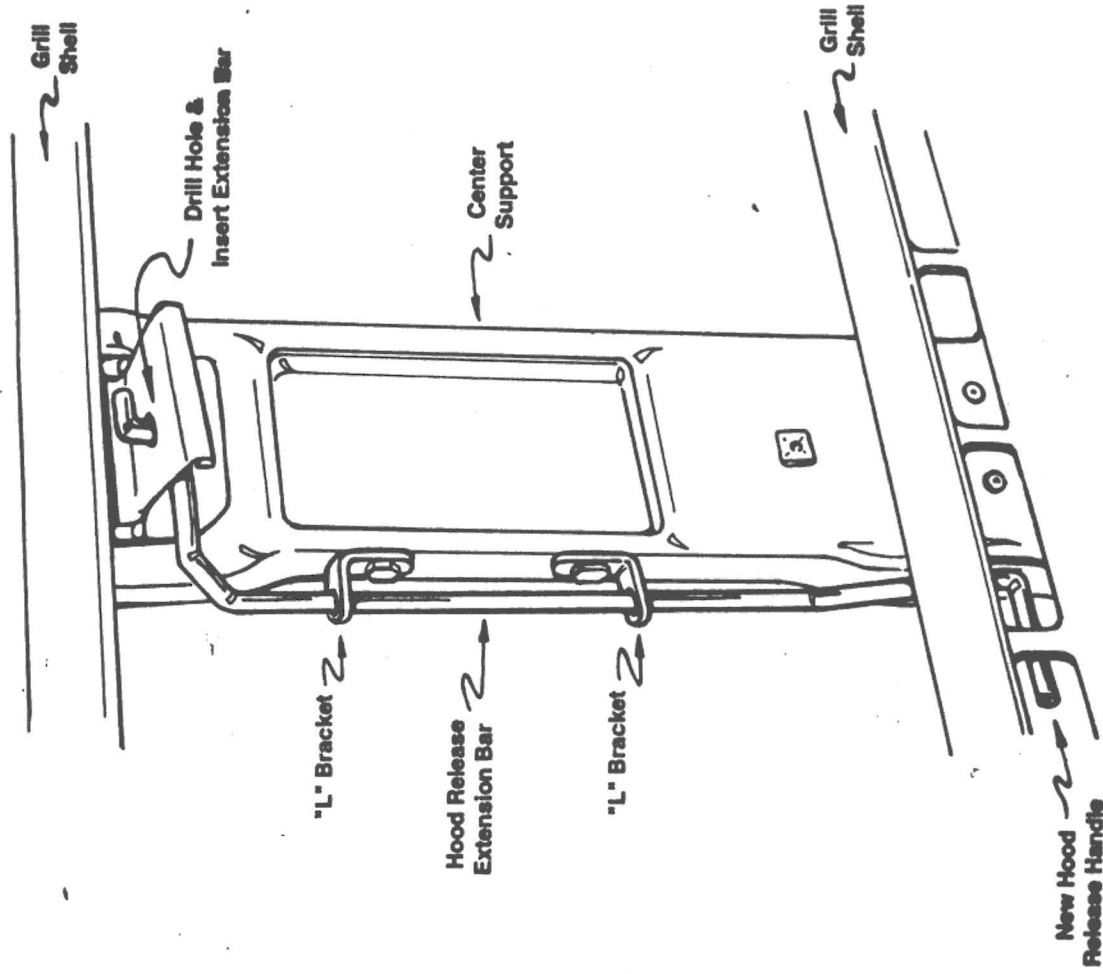


**STEP 4** Take assembled grille to truck. Keep short grille bars and tapered ends of support brackets towards bottom of factory grille opening. Check alignment and fit.



**STEP 5** Once satisfied with alignment and fit, install new grille, using original 1/2" bolts. For starting bolts you will need a long extension, magnetic 1/2" socket or tape to hold bolt securely in the socket. Insert bolt, socket and extension through opening in the grille bars. It may be necessary to slightly spread bars to gain access to the mounting brackets. Tighten all 1/2" bolts and if needed, straighten grille bars in the new grille.

#1



#2

