

# 1989-92 Ford Ranger Aluminum Grille Installation Instructions



## TOOLS REQUIRED:

- Phillips screwdriver
- Electric drill and 1/4" drill bit
- Masking tape

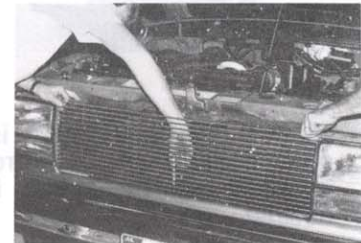
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



**Step 1** Remove seven Phillips screws across the top and pull out the lower clips to remove the Ranger grille. Also remove the plastic panel between the grille and the header panel for access.



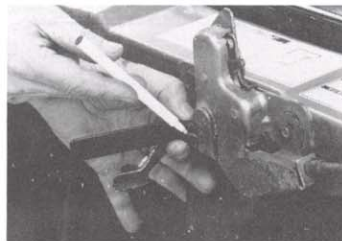
**Step 2** Three mounting holes must be drilled in the lower pan to attach the new grille. Put masking tape in the center and on both sides to make it easy to see marks and to protect the finish while drilling holes.



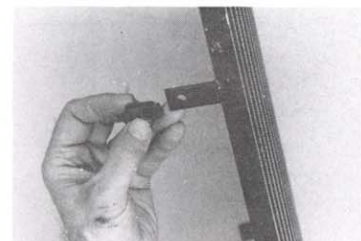
**Step 3** Holding the grille in place, centered in the opening and flush with the headlight doors, reach behind and mark the location of the mounting holes on the masking tape.



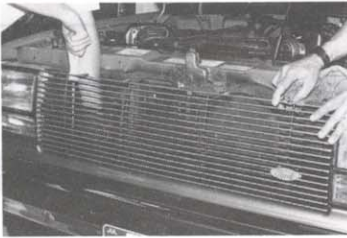
**Step 4** Remove the grille and drill the three 1/4" mounting holes.



**Step 5** Hold the new hood latch extension provided in the kit up to fit into the bend in the stock handle. Mark the center, drill a 1/4" hole and attach the extension.



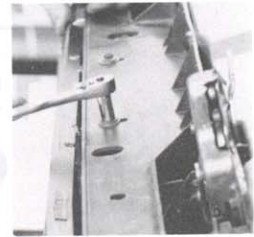
**Step 6** Slide the clips provided onto the four mounting tabs on the top of the grille.



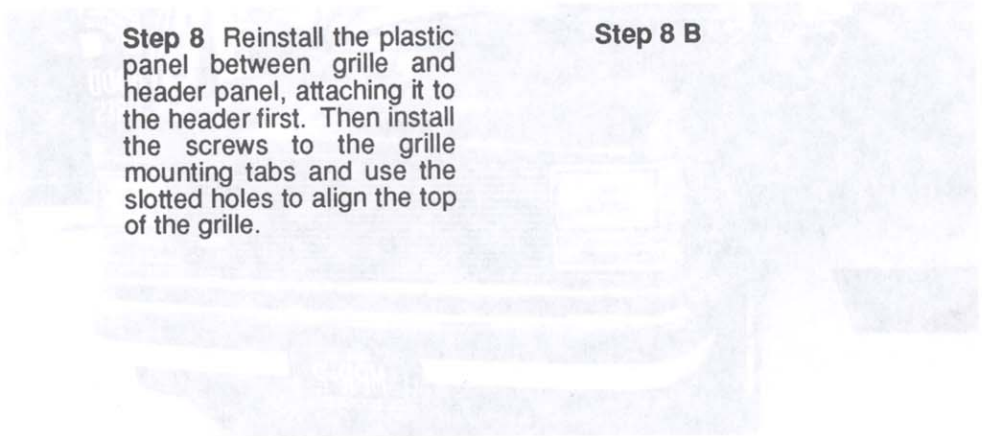
**Step 7** Set the grille into the opening, and install the lower mounting bolts. Check alignment, then tighten.



**Step 8** Reinstall the plastic panel between grille and header panel, attaching it to the header first. Then install the screws to the grille mounting tabs and use the slotted holes to align the top of the grille.



**Step 8 B**



**Step 9** The installation is now complete. A Ford emblem can be added if desired.



Step 7: Fit the grille in the opening, and install the lower mounting bolts. Check alignment, then tighten.

Step 8: Reinstall the plastic panel between grille and header panel, attaching it to the header first. Then install the screws to the grille mounting tabs and use the slotted holes to align the top of the grille.

Step 8 B: The installation is now complete. A Ford emblem can be added if desired.



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