



1993-97 Ford Ranger

Part # - 4 0 1 5 1 - 4 0 1 5 2 - 4 0 1 5 3



Hardware

4 - #8 x 5/8 Black Philips HD Screws

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



Step 1 Remove (8) screws from top grille piece and lift the back edge up at the outer corners and pull forward.



Step 2 Remove the (4) screws holding the top edge of the factory grille.



Step 3 Release the (4) plastic clips holding the grille in place by pushing back and up.



Step 4 Place the aluminum grille in position so that the top (2) holes align with the factory holes and the face of the grille is even with the painted surface of the truck. Mark the bottom hole positions.



Step 5 Drill a 1/8" hole at marked positions



Step 6 Set grille back in truck and install all screws supplied.



Step 7 Re-install top grille piece.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.