**1985-94 Chevy Astro Van & GMC Safari Van**

**PART # 40251 - 40252 - 40253**

**Hardware**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

1. Upper Left Bracket
2. Upper Right Bracket
3. Lower Brackets
4. #8x5/8 Black Screws
5. 4 U-Clips

**STEP 1** Remove headlight assembly by removing the 4-TORX SCREWS around each of the left & right headlights.

**STEP 2** Remove stock grille assembly from vehicle. By removing the 4-TORX SCREWS across the top of the grille shell. Then remove the 2-BOLTS in the bottom of the grille shell (See Above).

**STEP 3** Attach (2)-Z brackets to the top of the billet grille. Set billet grille in place. Next mark the locations where the brackets meet the core support & on lower valence. Drill 3/32 holes at each marked locations. NOTE:(Z-BRACKETS ARE LEFT & RIGHT)

**STEP 4** Re-install, align, and tighten all hardware.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.