



**1991-96 Dodge Dakota  
40281 / 40282 / 40283**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Step 1: Remove the stock grille shell from the front end of truck by removing the 4 center sections of the stock shell. Remove material at the line of chrome and black plastic insert.

Step 2: Insert each billet grille from the backside and center in the opening.

Step 3: Mark the center location of the vertical rods and drill a 1/8" hole through the shell.

Step 4: Attach each billet grille using the supplied 1/8" rivets.

Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.