

## Instructions for Re-Installing FORD Emblem on Carriage Works 42102 - Billet Grille

Step 1 Remove FORD logo from stock grille shell by removing the two 10 mm. nuts on the back side of the stock grille shell.



Step 2 Push the retainer clips inside the “U” brackets.



Step 3 Mark the location of where the studs protrude through the billet grille after you have centered the FORD logo on the front of the billet grille. Locate on the back of the billet grille where the brackets need to be inserted for installation of the FORD logo and push the brackets in between the bars. **Be careful to get the location extremely close because any movement of the bracket could scratch the black powder coating on the billet grille.**



Step 4 The center plastic stud on the FORD logo may need to be removed for proper installation. Reinstall the FORD logo from the front of the billet grille. Push the FORD logo into the retainer clips that are inside the “U” bracket assemblies that have been inserted from the back of the billet grille in step 3. At each location where the logo protrudes through the bracket place a small amount of silicone caulking for added strength and security.