



# 1994-97 GMC S-15

Part # 40301 - 40302 - 40303

## Hardware

4 - 1/8" x 3/8" pop rivets



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



**STEP 1** Remove grille shell. By removing four bolts across top and two in center of grille. Pull top away, then pull on bottom to pull clip out (4) under headlights. Place grille face down on protected surface.

**STEP 2** Using a cut off wheel or air saw cut factory grille bars removing it from shell. Leave 1/8" to finish sanded off later. Important- when cutting grille out, cut around two center mounting holes leaving them on grille shell.

**STEP 3** Use file to remove excess material where cut off. With 80 grit sand paper carefully smooth cut marks. Following with 150 grit. This is to smooth inside surface in preparation for painting. For extra beauty, paint the inside sanded surface to match existing paint.



**STEP 4** Insert grille from back and hold in place with clamps. Scribe the location of the rod ends for mounting. Remove grille and drill 1/8" hole at rod center.

**STEP 5** Reinstall grille with hardware provided Reinstall the grille shell by reversing the removal procedure.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.