1989-91 Chevy Suburban, Tahoe, RV

STEP 1 Remove the grille shell from vehicle. Tape off all chrome or painted surfaces as shown.

STEP 2A Using a cut-off wheel, cut out vertical and horizontal bars of stock shell.

NOTE: DO NOT CUT OUT END SECTIONS OF GRILLE SHELL SHOWN IN RED ABOVE.

STEP 2B Cut around mounting Tab as shown above.

STEP 4 Using a sander or sanding block sand all rough edges smooth. Repaint if necessary.

STEP 5 Center Billet grille into opening, and mark vertical rod locations.

STEP 6 Drill 1/8" holes at each marked location.

STEP 7 Attach grille to grille shell by using supplied screws.

STEP 8 Reinstall grille shell to vehicle.

Installation is complete.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.

Hardware

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

16 - #6 Self Tapping Screw