



1989-91 Chevy Suburban, Tahoe, RV

PART# 40311 - 40312 - 40313

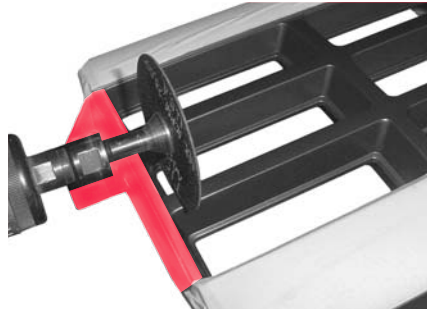
Hardware

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

16 - #6 Self Tapping Screw

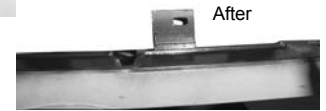
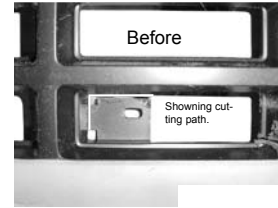


STEP 1 Remove the grille shell from vehicle. Tape off all chrome or painted surfaces as shown.



STEP 2A Using a cut-off wheel, cut out vertical and horizontal bars of stock shell.

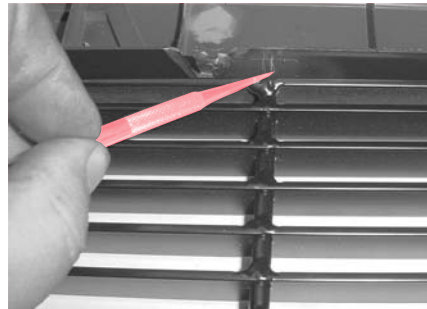
NOTE: DO NOT CUT OUT END SECTIONS OF GRILLE SHELL SHOWN IN RED ABOVE.



STEP 2B Cut around mounting Tab as shown above.



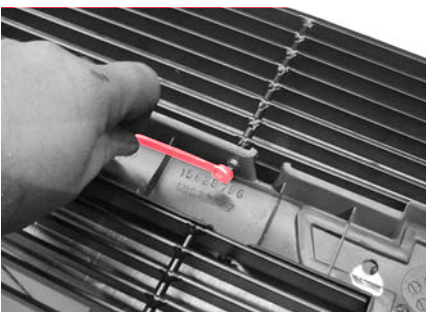
STEP 4 Using a sander or sanding block sand all rough edges smooth. Repaint if necessary.



STEP 5 Center Billet grille into opening, and mark vertical rod locations.



STEP 6 Drill 1/8" holes at each marked location.



STEP 7 Attach grille to grille shell by using supplied screws.

STEP 8 Reinstall grille shell to vehicle.

Installation is complete.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.