



1988-91 GMC Crew Cab, Suburban, & Jimmy

PART# 40321 - 40322 - 40323

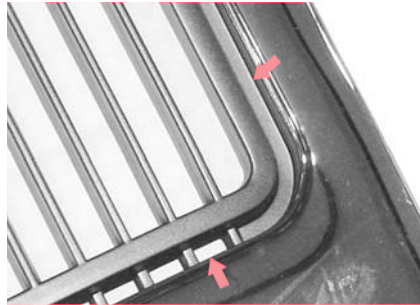
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 6 - Rivets
- 1 - 1/4-20 x 3/4 Soc Cap Screw
- 1 - 1/4-20 Nut
- 1 - L Bracket
- 1 - Set Instructions



STEP 1 Remove stock grille shell from vehicle. Then tape off all chrome or painted surfaces. To keep from scratching face of grille shell.



STEP 2 Remove the center section of grille shell by using a cut-off wheel. Cut along the outer most edge of grille shell as shown above.



STEP 3 After removing center section grind or sand smooth all rough areas.

NOTE: For better appearance you may want to paint the sanded areas.



STEP 4 Along the top of the grille shell there are 3 molded tabs (left, right, & center). Shown in red above. You will need to remove the center tab completely, using a cut-off wheel. Shown in red above.



STEP 5 Set Billet grille into grille shell. Then mark center locations of each of the vertical rods of billet grille. Then drill a 1/8" hole at each location.

STEP 6 Attach billet grille using supplied rivets at each of the drilled locations.

STEP 7 Place supplied bracket on hood latch. Then mark the hole location and drill a 1/4" hole. Then attach with supplied 1/4-20 nut & bolt and tighten.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.