



# 1994-2001 Dodge Ram

Part # 40451 - 40452 - 40453



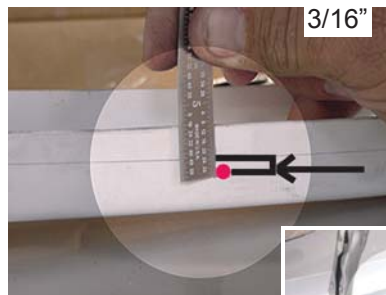
## Hardware

### 8 - #6 x 1/2" Self tapping screws

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



**Step 1 (BEFORE)** painting your new shell, align the billet grille so the front of the grille is flush with the grille shell and clamp in place.



**Step 2** Mark the C'line of the rods and the back edge of the grille. Measure down 3/16" and mark the location for the mounting holes.



**Step 3** Drill 1/8" holes at (8) locations and reinstall grille. Mount grille ass'y to check for fit.



**Step 4** Dis-assemble and paint grille shell as required, re-install billet grille, and then re-install grille ass'y onto vehicle.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.