

BILLET GRILLE 1997-98 FORD TRUCK

40481 - 40482 - 40483

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

1. Remove headlights by releasing retention pins approx. 1", then remove turn signal by removing one screw from under the hood and pull out.
2. Remove core support cover (plastic), then remove six screws in grille top and two on each side where turn signal has been removed.
3. On bottom of support there are two clips to release. Reach through hole in bumper.
4. After removing shell from truck, tape off chrome part of the grille surrounding gray center, leaving exposed the body line which separates the chrome from gray.
5. Using a jig saw or air saw, cut center grey section out following the body line, leaving a small amount of material to be hand dressed for final finish.
6. After smoothing cuts, lay grille shell on its face & install grille from rear.