

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



**1997-98 Ford Sport Bumper Grille**  
**40501 / 40502 / 40503**  
**40511 / 40512 / 40513**

**Step 1:** Bolt steel brackets supplied to tabs on back of bumper grille.

**Step 2:** Center bumper grille over opening in bumper from back, position bracket towards lip on back of bumper

**Step 3:** Bolt in place with 1/4-20 x 3/4" bolts provided.

**Note:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.

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