

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



**1997-98 Ford Sport
40541 / 40542 / 40543**

Step 1: Remove the factory grille shell from the truck.

Step 2: Install the billet grille by placing it in from the front of the truck. Center the billet grille in the factory opening. Using a small clamp at each of the four (4) tabs secure the billet grille to the factory shell at each of these locations. Using the supplied self-drilling hex head screws drill through the plastic into the tabs on the billet grille.

Step 3: Remount entire shell with billet grille installed on your truck.

Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control

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