1. Insert the billet grille into the grille shell. After centering the grille, clamp in place as shown. Note that the polished edges of the grille insert should be just below the surface of the shell as shown.

2. Mark the centerline locations of the vertical rods and drill a 1/8” hole thru the shell.

3. Attach the grille using the supplied #6 x ½” screws in (12) places.

4. Re-attach the grille shell assembly to the vehicle.