**1995-02 Chevy Astro Mini Van**

**PART# 40641 - 40642 - 40643**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**Hardware**

6 - Self tapping Screws

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**STEP 1**
Remove the grille shell by removing (3)-7mm screws for across the top of the grille shell.

**STEP 2**
Remove (1)-7mm screw from the bottom of the grille shell between the bumper and bottom bar of grille shell as shown above.

**STEP 3**
Remove the (2)-screws holding the parking lights in place on each side and remove the park light assembly.

**STEP 4**
Remove the (2)-7mm screws on each side at the back of the parking light housing as shown above.

**STEP 5**
Place the grille shell on a protective surface and cut the center vertical bar on the bottom sections as shown above. **DO NOT** remove the entire mounting tab or bottom bar. Only the highlighted areas.

**NOTE**: Please refer to Picture in Step 8 before you start cutting your grille shell.

**STEP 6**
Cut the ends at an angle as shown. Then sand cut areas smooth using a file or sand paper. Making sure not to cut perimeter of grille shell.

**STEP 7**
Next you will remove all horizontal & vertical bars above and below the center chrome strip. Leaving the outside perimeter intact. Do not remove any part of outside perimeter of the stock shell. (REF. Step 8)

**STEP 8**
Center Billet Grille and mark center locations of rods and drill 1/8" hole. Use self tapping screws supplied and attach Billet Grille to factory shell. Re-attach grille shell to vehicle. Installation is complete.

**NOTE**: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.