



1998-04 GMC Jimmy / Sonoma / S-15

Part # - 40671 - 40672 - 40673



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

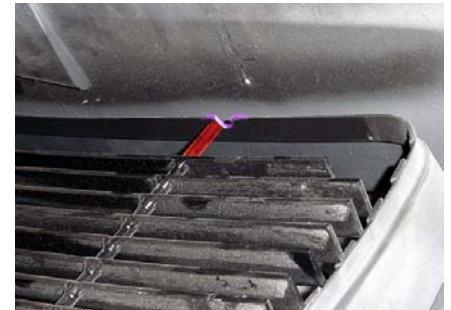
6 - 1/8 x 3/8 pop rivet

1 - GR-4067



Cut Area

leave center bottom clip tab



STEP 1 Remove grille from truck by releasing clip. For protection tape off all painted or chrome surfaces on front. Lay grille face down on safe surface to work on.

STEP 2 Remove factory grille center by cutting along outside of ring shown above in RED. NOTE: leaving center bottom clip tab. Smooth out all cut off points with 150 grit sand paper or file.

STEP 3 Put Billet grille on back of shell with rods sticking out on top. Mark where rods touch shell. Cut out shell where rods touch about 3/8" deep for rod to pass through.



STEP 4 Now insert Billet grille from front, leading in with the top. With clamps, hold back of billet grille flush with back of factory grille shell. Mark where center of rods touch grille shell. Remove Billet grille & drill 1/8" hole at the 3 marks just made.

STEP 5 Reinsert Billet grille, and attach using the provided fasteners. Re-install grille shell to truck.

Installation is complete.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.