



1998-00 GMC Denali

PART # 40741 - 40742 - 40743

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 4 - Rivets
- 2 - U-Clips
- 2 - #8 x 5/8" Phillips Pan Head Blk.
- 2 - Brackets Angle



STEP 1 Remove the factory grille shell by removing the (4) 7mm screws across the top of the shell.



STEP 2 Remove the (2) 7mm Screws holding the grille in the center of the GMC Logo, shown above in Purple.



STEP 3 Remove the (2) Phillips Head Screws from each parking lamp assembly and remove the lamp assembly.



STEP 4 Remove the 7mm Screw in the back of the parking light area of each parking light and the grille shell will be loose.



STEP 5 Cut the vertical and horizontal bars from the center of the grille shell. Making sure not to remove the black ring remaining after cutting the bars.



STEP 6 Grind or Sand any raised areas flush with the black area.



Fig. A



Fig. B

STEP 7 Insert the grille from the front by tilting the top in first so the rods are behind the grille shell. Center the grille and mark the location of the center of the rods (FIG A) and Drill a 1/8" hole through the plastic shell (FIG B). Using the supplied Rivets Center the grill and install the rivets through the grille shell and into the rods.



STEP 8 Using the supplied brackets and hardware, install the brackets so that they hook under the bottom of the grille shell and tighten, as shown above. Re-install the grille shell.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.