STEP 1  Remove factory grille shell from vehicle. Then with some protective covering such as a blanket or rubber mat cover a work surface. So you don’t scratch the front of your grille shell.

STEP 2  Cut vertical bars using a cut-off wheel. Leave a small amount of material so you can sand or grind flush with the grille shell as shown above.

STEP 3  Center Billet Grille into grille shell. Next mark the 8 locations of vertical rods as shown. Drill a 1/8” in each location, then attach billet grille using self tapping screws. In each of the drilled locations.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control. Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.