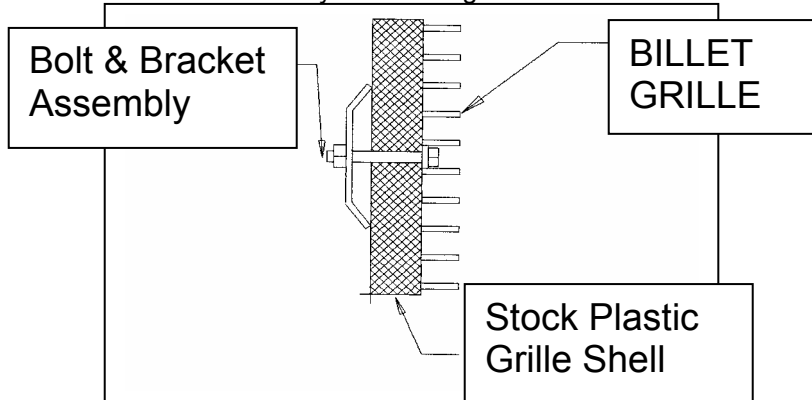




**40921/ 40922 / 40923**  
**1997-02 GMC Savana Full Size Van – Bolt Over**

Step 1: Center billet grille in opening. Use bolts, nuts and brackets supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



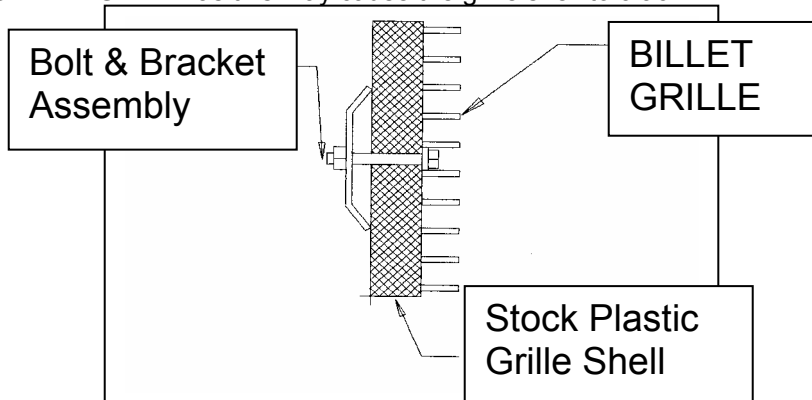
**Note:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.



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