



**1999-01 Dodge Ram Sport  
40951 / 40952 / 40953**

1. Remove the grille shell from the truck leaving only the steel tube frame on the truck.
2. Lay the grille face down on a soft work surface, being careful not to scratch the front. Grind off the plastic welds, which hold the honeycomb sections in the grille shell and remove them. Grind or cut off the remaining weld tabs below the surface so they won't interfere with the Billet Grille.
3. Replace the grille shell onto the truck. Now take one of the grille halves and hold it in place. The top of the grille has shortened bars to clear the frame, make sure you have the correct half, because they are left and right grilles. With the new grille held in place, mark by scribing the location of the hole in the tabs. The top tabs go in the hood and the bottom tabs go into the grille shell frame. Drill a 7/64 hole at each location and attach with the screws supplied.



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