



2000-01 Ford Excursion (Full Grille)

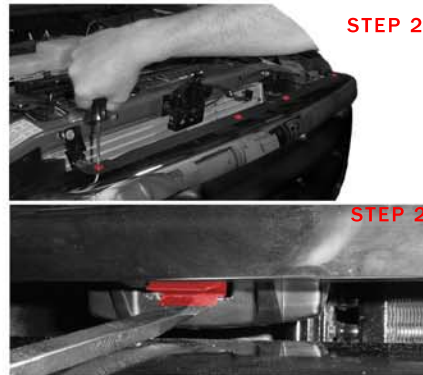
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

HARDWARE:

- 4 - Brackets
- 4 - 1/4-20 Hex head bolts
- 1/4-20 Loc-Nuts
- 1/2" Self Tapping screws
- 4 - #8 x 5/8" Phillips Pan head screws



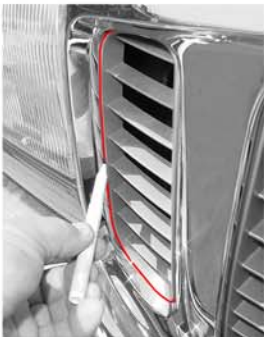
STEP 1 Remove new billet grille from shipping container and hold up to your vehicle to be sure that you have the right grille. Then remove the plastic bezel along top of core support and grille shell by removing plastic pop rivets using a screw-driver or pry-tool.



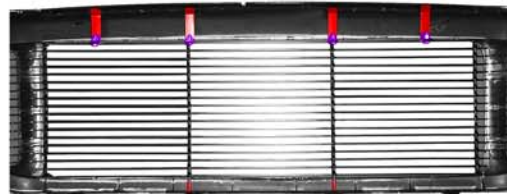
STEP 2 Next remove shell grille from vehicle by removing 4-Phillips head screws from the top of the grille shell, then using a flat blade screwdriver release the bottom 2-clips. Grille is ready to work with. Lay some protective covering (blanket) on a work bench so don't scratch the grille shell.



STEP 3 Remove the center section of the grille shell by releasing the plastic welds on the back of the grille shell as shown.



STEP 4 With a marker or pen mark around the inside of the left and right pockets. Where the chrome meets the stock bars. After marking remove the left and right pockets, the same as step 3. The line will be used as a guide for trimming the excess material away. With some masking tape, tape off the chrome inside the both pockets. So you don't scratch during cutting. After cutting make sure and file edge smooth. Note: Some extra trimming may be required.



Note: Vertical rods go to the bottom of the shell

STEP 5 Attach upper brackets to billet grille using 1/4-20 bolts & nuts. Lay grille shell face down and center billet grille in place. Mark locations of rods as shown. Drill an 1/8" hole in each marked location. Now attach grille, by using self tapping screws in the drilled locations. Snap grille shell w/billet into place. Mark locations of upper brackets on core support. Next drill 1/8" hole in each marked location and fasten with supplied #8 x 5/8" pan head screw.

STEP 6 Installation is complete.