Step 1: Center billet grille in opening. Use bolts, nuts and brackets supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. DO NOT OVER TIGHTEN as this may cause the grille shell to crack.

Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.