



2002-05 GMC Envoy

PART # 41281 - 41282 - 41283

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 4 - #10 x 1 1/2" Blk Phillips Pan Head Screw
- 4 - Lyloc Nuts
- 4 - Clamps



Showing locations of Snap in Clips in step# 1.

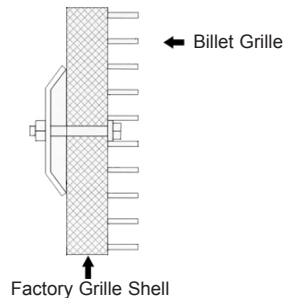


step 1A



STEP 2 Next remove the GMC Logo from the grille shell by removing the nuts on the backside of the grille shell.

STEP 1 Open hood and using a flat blade screwdriver, release the four snap in clips retaining the top of your grille shell to the core support (see above). Gently lift up on the grille shell & remove the grille shell from the truck.



STEP 3 Center the Billet Grille into front of grille shell. Insert the four bolts (provided) through the four mounting tabs. From the back of the grille shell install the U-Shaped clamps with the nuts (Clamps & Nuts provided). Check to make sure the grille is properly in place and tighten the screws just enough to hold the grille in place. DO NOT OVER TIGHTEN as this may cause the grille shell to crack. See illustration above.

STEP 4 Re-install you grille shell by inserting the tow tabs into the slots at the bottom of the grille shell opening & snap in the four clips at the top of the grille shell.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.