



1998-01 Lincoln Navigator Bumper Insert



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

HARDWARE:

- 2 - L-Brackets
- 2 - 1/4-20 x 3/4" Bolts
- 2 - 1/4-20 Nuts
- 2 - U-Clips
- 2 - #8 x 5/8" Screws



STEP 1 Open hood and set billet grille behind bumper.

STEP 2 Attach U-clips to brackets. Then attach brackets to billet grille, as shown above. After attaching brackets, center billet grille in opening. Next mark the locations with a marker or a pen. This is where you will be attaching the billet grille.

STEP 3 Next place a U-clip on the bracket. Screw up through the plastic into the U-clip/Bracket.



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