1. Attach Z-Brackets to billet grille by using supplied #8 x 5/8” Phillips Pan Head Screws & U-Clips.
2. Center Billet Grille in opening of bumper.
3. Next mark location where Z-Bracket meets the steel frame or frame horn. Then drill a 9/32” hole in each marked location.
5. Reference picture below.

1. Attach Z-Brackets to billet grille by using supplied #8 x 5/8” Phillips Pan Head Screws & U-Clips.
2. Center Billet Grille in opening of bumper.
3. Next mark location where Z-Bracket meets the steel frame or frame horn. Then drill a 9/32” hole in each marked location.
5. Reference picture below.