

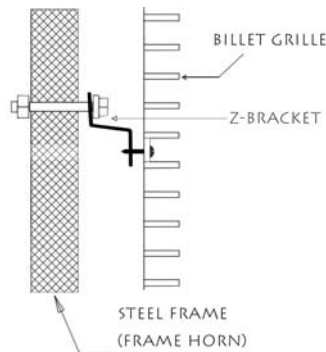
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Ford Ranger Bumper Insert

1998-03

41311 - 41312 - 41313

1. Attach Z-Brackets to billet grille by using supplied #8 x 5/8" Phillips Pan Head Screws & U-Clips.
2. Center Billet Grille in opening of bumper.
3. Next mark location where Z-Bracket meets the steel frame or frame horn. Then drill a 9/32" hole in each marked location.
4. Attach Z-Brackets to frame horn by using supplied 1/4-20 x 3/4" Soc Cap Screw & 1/4-20 Loc Nuts.
5. Reference picture below.

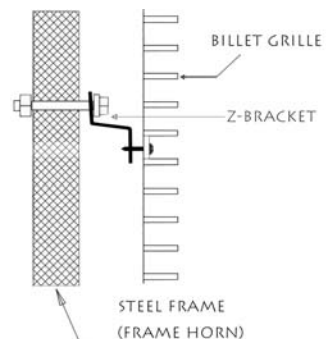


Ford Ranger Bumper Insert

1998-02

#4131

1. Attach Z-Brackets to billet grille by using supplied #8 x 5/8" Phillips Pan Head Screws & U-Clips.
2. Center Billet Grille in opening of bumper.
3. Next mark location where Z-Bracket meets the steel frame or frame horn. Then drill a 9/32" hole in each marked location.
4. Attach Z-Brackets to frame horn by using supplied 1/4-20 x 3/4" Soc Cap Screw & 1/4-20 Loc Nuts.
5. Reference picture below.



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