



2001-03 Toyota Tacoma

Part# 41381 Brushed - 41382 Polished - 41383 Black

Hardware

- 8 - #8 x 5/8" Blk. Phillips Pan Head Screw
- 8 - U-Clips
- 2 - L-Brackets (Small) L
- 2 - L-Brackets (Large) L



STEP 1 Remove grille shell from truck.



STEP 2 Tape off chrome or painted surfaces of grille shell. To protect face of grille shell.



STEP 3 Using a cut-off wheel, cut center vertical sections out and sand smooth. If desired you may repaint sanded areas for a better appearance.

STEP 4 Attach brackets to grille using screws & U-Clips.

STEP 5 Center Billet Grille into grille shell and mark locations of tabs on grille shell. Then drill 1/8" hole in each location.

STEP 6 Place U-Clips on grille shell and attach grille using #8 x 5/8" screws thru the brackets. Re-install grille shell to truck.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.