STEP 1  Remove Grille shell from the car. Then mask to protect paint finish.

STEP 2  CAREFULLY cut out center bar section from outer grille shell edges.

STEP 3  Cut center section of honey comb away leaving the last 2 rows of comb on top and bottom of shell.

STEP 4  DO NOT cut the 2 hole locations shown above. As this will prevent proper re-installation of grille shell.

STEP 5  Carefully sand all rough edges smooth after cutting. NOTE: Large cut out remaining may be filled and repainted for better appearance.

STEP 6  Install Billet Grille from the front of the shell, then center, and attach using tabs as shown. Then reinstall grille shell to car.

Grille installation is complete

NOTE: For better appearance trim the access mesh from grille.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control. Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.