**2002-05 Dodge Ram Full Size**

*FOR INSTALLATION ON DODGE DIESEL SEE NOTE BELOW*

**Part # 41571 - 41572 - 41573**

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**STEP 1**
Remove stock grille and frame assembly from truck by removing (6)-8mm screws holding frame. Remove (6)-8mm nuts from top edge of grille shell. As shown above.

Note: Grille will be hard to remove from body due to adhesive tape holding shell to body of vehicle.

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**STEP 2**
After removing grille shell, lay grille face down on protective work surface (such as a blanket). Next punch center core (Qty 22) from plastic rivets holding grille inset in place, as shown above.

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**STEP 3**
Next grind top 2 factory hold down to edges as shown.

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**STEP 4**
Break the two tabs on each side of the grille and grind flush.

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**STEP 5**
Next attach the 2 outside angled Z-brackets (Left & Right side of Grille). Using U-clip and black #8 x 5/8" pan head screws. Then attach billet grille to stock shell using factory bolts as shown above.

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**STEP 6**
Attach U-shaped bracket (Hat Bracket) to grille shell using U-clips & black #8 x 5/8" pan head screws. Shown above.

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**STEP 7**
Attach inside bottom left & right side Z-bracket to billet grille, using U-clips & black #8 x 5/8" pan head. Then attach brackets to stock grille shell using factory bolts. Re-attach grille assembly.

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**STEP 8**
Attach the 2 top Z-brackets using U-clips & black #8 x 5/8" pan head screw to attach to billet grille. Then using factory nuts attach to vehicle.

NOTE: Before tightening all the bolts and nuts down be sure that the billet grille is centered in the opening. Once centered tighten all bolts & nuts.

INSTALLATION IS COMPLETE

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**Hardware**
- 2 - Flat brackets
- 2 - hat brackets
- 2 - Z brackets
- 2 - Angle Z brackets
- 12 - U-Clips
- 12 - #8 x 5/8" Phil Pan Head Black screw

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**DIESEL NOTE:** If installing on vehicles with Diesel option check to make sure that all hardware is properly tightened and check clearances before closing hood. Will not work on 2004-2005 Diesel.