Step 1: Center billet grille in opening. Use bolts, nuts and brackets supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.

Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.