

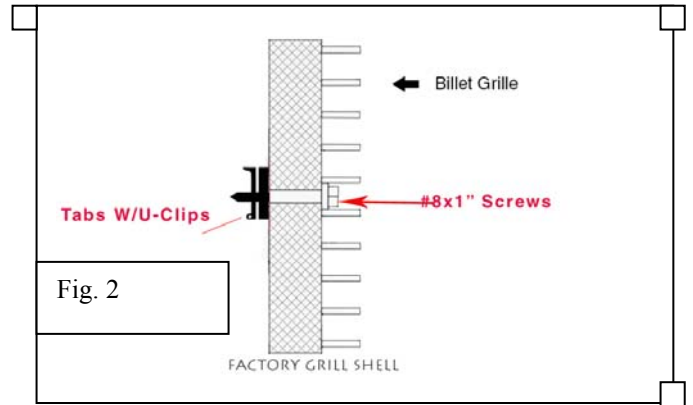
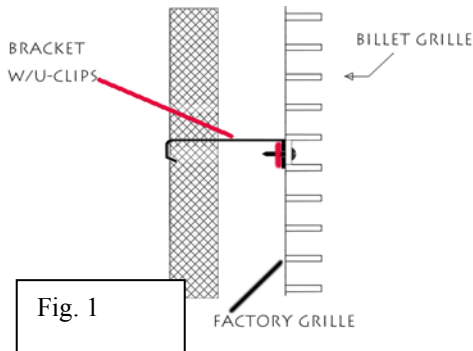


For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**41611 / 41612 / 41613**  
1999-04 Ford Super Duty Bolt Over Billet Grilles

Step 1: Center billet grille in opening. Use supplied hardware and attach per illustration below. Use Fig. 1 for horizontal bars and use Fig. 2 for honeycomb insert.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



**Note:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.