



41681 / 41682 / 41683
2002-05 Ford Explorer 4dr Bumper Insert
Installation Instructions
(DOES NOT FIT XLS)

Step 1 – Insert billet grille over the opening, mark the location of the four (4) holes and remove the grille, drill the four (4) attachment holes with a 1/8” drill bit.

Step 2 – Reinstall billet grille and secure the four Phillips head screws provided.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

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