

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

## **1998-02 S-10 Billet Grille** **# 41721 / 41722 / 41723**

1. Remove grille shell by releasing clips which hold shell on.
2. Start by putting tape over any chrome or paint which may need to be protected.
3. Using a saw or air tool cut the vertical bars on the top half of the grille and remove top section. Then do the same to the bottom half leaving bottom horizontal bar and housing plastic attached at each end. Also leave the center support clip attached which is located in the middle for reinstalling. Cut a notch in the plastic where ever the vertical rods hit so it is possible to have the back of grille flush with back of grille shell.
4. Fasten grille to bottom rail of shell by drilling a 1/8" hole at each rod location. Attach screws through holes into end of rod.
5. After notching the top so the backs are flush, repeat step # 4. Then on the center cross bar where it is notched for rods, securely clamp the plastic shell to grille bar, silicone in place and allow to dry.
6. After silicone is has dried for 24 hrs. install on truck.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

## **1998-01 S-10 Billet Grille** **# 41721 / 41722 / 41723**

1. Remove grille shell by releasing clips which hold shell on.
2. Start by putting tape over any chrome or paint which may need to be protected.
3. Using a saw or air tool cut the vertical bars on the top half of the grille and remove top section. Then do the same to the bottom half leaving bottom horizontal bar and housing plastic attached at each end. Also leave the center support clip attached which is located in the middle for reinstalling. Cut a notch in the plastic where ever the vertical rods hit so it is possible to have the back of grille flush with back of grille shell.
4. Fasten grille to bottom rail of shell by drilling a 1/8" hole at each rod location. Attach screws through holes into end of rod.
5. After notching the top so the backs are flush, repeat step # 4. Then on the center cross bar where it is notched for rods, securely clamp the plastic shell to grille bar, silicone in place and allow to dry.
6. After silicone is has dried for 24 hrs. install on truck.

