



2003-05 Chevy Van

Part # 41771 - 41772 - 41773

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

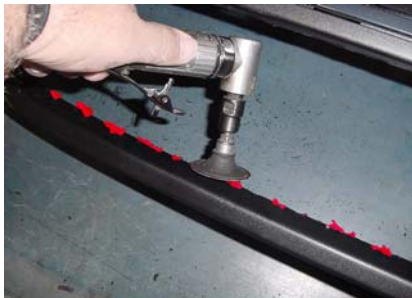
- 4 - #8 x 5/8" Black Philips Screws
- 4 - U-Clips
- 15 - #6 x 1/2" Self Tapping Screws
- 2 - 4177 Brackets



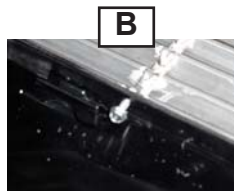
Step 1 Remove grille from vehicle.

Step 2 Cover all Chrome and painted surfaces and place on padded work table.

Step 3 Using a cut-off wheel or saw, remove the mesh in both top and bottom sections leaving a small amount of mesh ends for clean up.



Step 4 Using sandpaper or grinder, smooth all cutoff points.



Step 5 Center Billet grille into openings and clamp in place. Mark and drill 1/8" holes in center of rod locations for the bottom rods in the top section and both top and bottom rods in the bottom section (REF A). Reinstall the billet grille into the shell and attach using the #6 x 1/2" self tapping screws into the ends of the grille rods (REF B).



Step 5A Attach mounting brackets to the top grille section as shown, mark and drill (2) 1/8" holes through the top of the factory grille shell. Attach the top brackets using the black #8 x 5/8" screws and U-Clips supplied and Re-install grille.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.