







2003 Chevy Silverado

PART # 41841 - 41842 - 41843

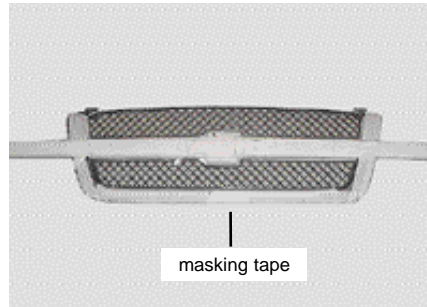


Hardware

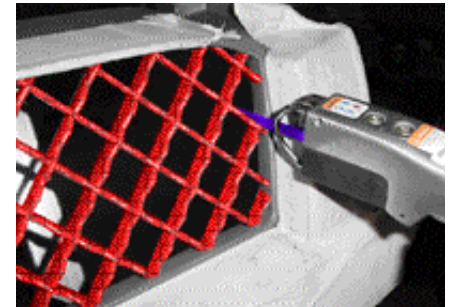
- 14 - #8 x 5/8" Blk. Phil. Pan head Screw
- 6 - #8 x 3/8" Brite Phil. Pan head Screw
- 14 - U-Clips
- 2 - Short Angle brkts. 
- 4 - Long Z-brkts. 
- 2 - Short Z-brkts. 
- 2 - Long Angle brkts. 



STEP 1 Remove fan cover by removing plastic push rivets. Next remove factory grille shell by firmly pulling out on the 6 clips at each location shown above.



STEP 2 Next tape off all painted or chrome areas using masking tape to protect the finish of the grille shell during installation.



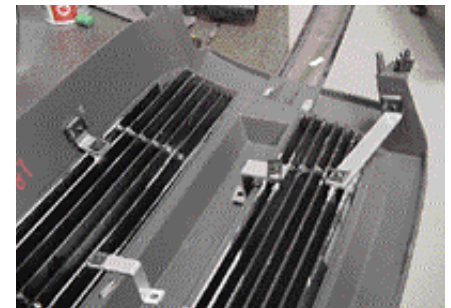
STEP 3 Cut out the cross hatch area (shown in Red). On the top & bottom portions of the grille shell.



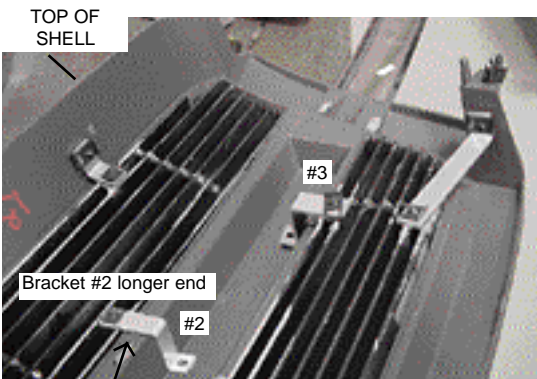
STEP 4 Sand the cut areas smooth.



STEP 5 Center the Billet Grill and make sure the front edge of the grille shell and the billet grille are flush as shown.



STEP 6 Attach the bracket as shown above.



STEP 7 Mark the locations of holes in the mounting tabs and drill a 3/32" hole.

NOTE: *CAUTION* Be extremely careful to ONLY drill thru the first layer of plastic, otherwise you could drill thru the front of your grille shell. Use the 3/8" brite screws to attach the 6 inner brackets to the grille shell also note that brackets #2 have a slightly longer end than bracket #3.

STEP 8 Remove masking tape and re-install grille shell.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.