Step 1: Center billet grille in opening. Use ¼-20 x 2 ½” Bolts supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.

**Note:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.