

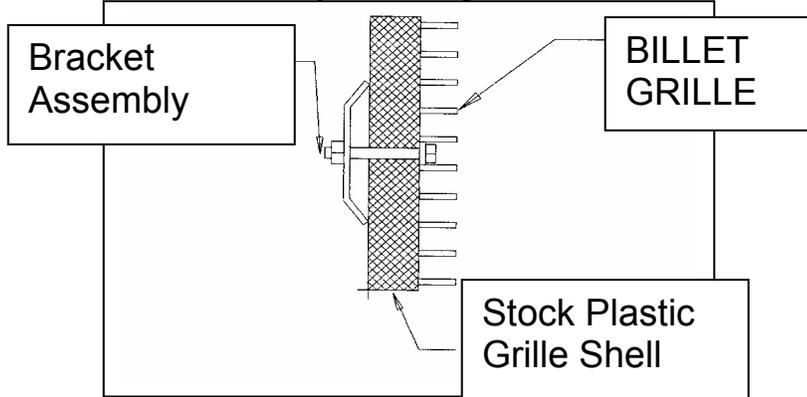


For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

41851/ 41852 / 41853
2003-05 GMC Full Size Truck – Bolt Over

Step 1: Center billet grille in opening. Use 1/4-20 x 2 1/2" Bolts supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.

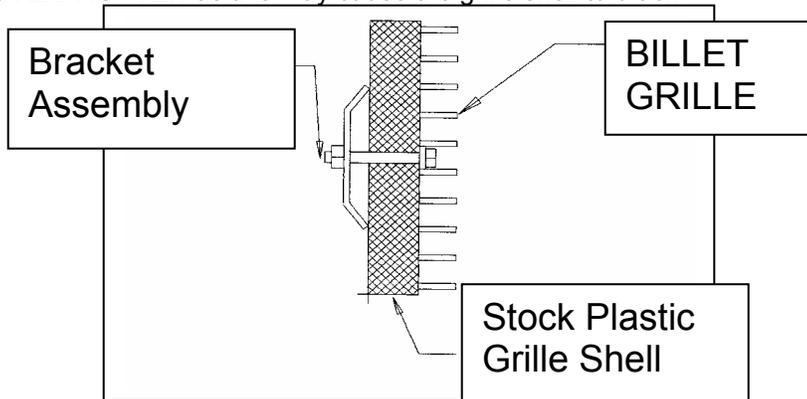


For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

41851/ 41852 / 41853
2003 GMC Full Size Truck – Bolt Over

Step 1: Center billet grille in opening. Use 1/4-20 x 2 1/2" Bolts supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.