



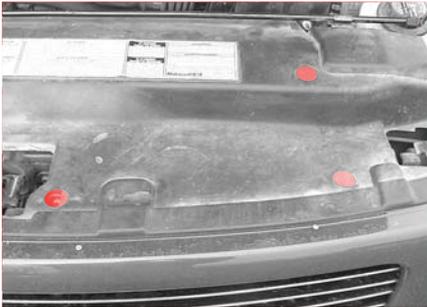
1999-03 Ford F-150 & light F-250 - 20 Bar Grille

Part# 42071 - 42072 - 42073

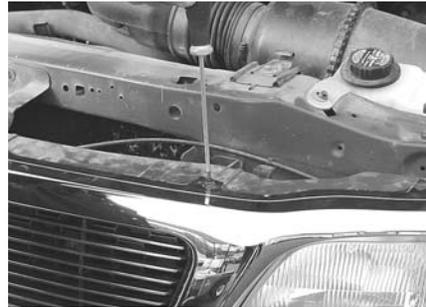


Hardware

- 8 - U-Clips
- 8 - #8 x 5/8" Blk Screws
- 2 - Short L-Brackets
- 2 - Long L-Brackets



STEP 1 Remove stock grille shell from vehicle by removing the 6 plastic screws from the core support cover.



STEP 2 Then remove the 6 screws from the top of the grille shell.

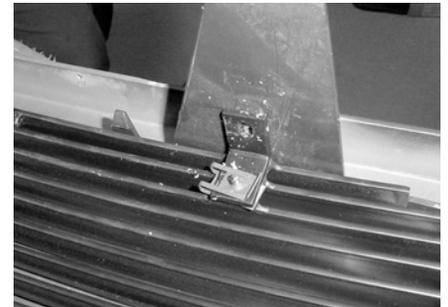


STEP 3 Remove the parking lights by removing the torque screws as shown above. Then lightly pull the parking lights out.

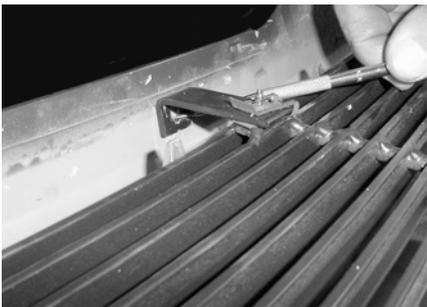


STEP 4 Remove the 2 screws behind parking lights. The grille shell will be free at this point.

STEP 5 Cover the chrome or painted face of the grille shell with masking tape to protect it from damage. With the grille shell face down, remove the center section of grille shell by releasing the plastic mounting tabs.



STEP 6 Now place the billet grille into the back of grille shell. Center the grille in the opening. Place the Short L-Brackets on the tabs at the Bottom of the grille and mark location of the the slots & drill a 1/8" hole. Attach using supplied screws.



STEP 7 Place the Long L-Brackets on the top of the grille as shown and mark locations of slots in brackets & drill a 1/8" hole. Attach brackets using supplied hardware. Re-install the grille shell to the vehicle. Installation is complete.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.