



# 2004-05 Ford F-150 Bolt Over Logo Covered

PART # 42081 - 42082 - 42083



## Hardware

- 4 - (C) Brackets
- 4 - 1/4-20 x 1 1/2" Blk. Soc Cap Screws
- 4 - 1/4-20 Loc Nuts



**STEP 1** Remove Ford Emblem by removing the (2) 10mm. nuts on the back side of the grille. Then push the (2) studs out thru the front of the grille shell.

**STEP 2** Place the billet grille into the front of the factory grille and center in opening.



**STEP 3** Using the supplied hardware, place the bolt thru the front opening with the bracket and lock nuts on the back side as shown above.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.