



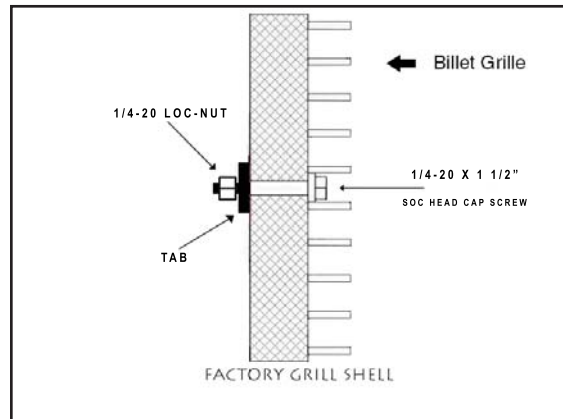
# 2004-05 Ford F-150 Bumper Grille

PART # 4 2 1 2 1 - 4 2 1 2 2 - 4 2 1 2 3



## Hardware

- 2 - 1/4-20 x 1 1/2" SHCS
- 2 - 1/4-20 Safety Nuts
- 2 - Flat Tabs



**STEP 1** Center billet grille in lower bumper opening. Place 1/4-20 x 1 1/2" SHCS thru both Billet Grille & Factory Grille. Then place the supplied tabs & nuts on backside of factory grille as shown above and tighten.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.