



2004-07 Nissan Armada & Titan Billet Grille

PART# 42141(Brushed) - 42142(Polished) - 42143(Black) No Logo Upper Grille
PART# 42161(Brushed) - 42162(Polished) - 42163(Black) Logo Shows Upper Grille

HARDWARE

- 8 - 10-24 x 2" Phil head bolts
- 8 - 10-24 Saftey Nuts
- 8 - Brackets

After



Remove the stock grille shell by using a straight blade screw driver and turing the Plastic Hold Downs a quarter turn to release. There are (4) across the top and (3) on the bottom and (4) on the left and right side. Step 2 will show the locations of the left and right release screws that are not visible in the lower corners of the stock grille.



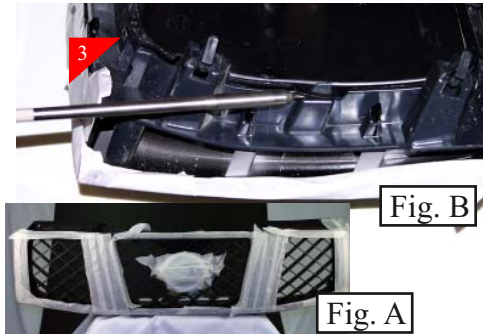
Insert the billet grille and center into the openings. Use the supplied hardware to attach the billet grille to the factory grille shell. Tighten all bolts, being careful not to over tighten. As shown above.



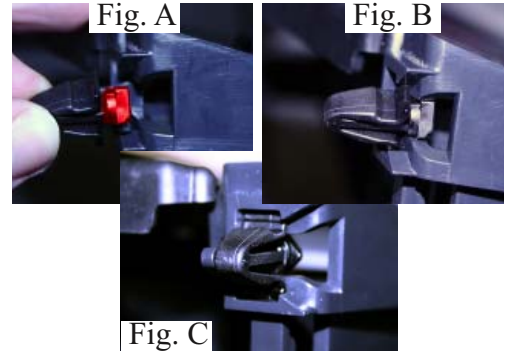
If you are installing the lower bumper billet grille, please contine with installation. If you are NOT installing the lower grille, installation is complete and simply re-install the stock grille shell by snapping the plactic quarter turn screws back in place.



On the lower outsides of the grille shell there are (2) quarter turn screws that can be reached by going thru the lower opening on the side of the grille as shown above.



Place masking tape on all of the painted and or chrome surfaces to protect the grille from scratches during install (Fig A). Next remove the plastic shroud covers on the outer left & right side of the stock grille shell. You may have to use a flat blade screwdriver to release. As shown above (Fig B).



If there are any of the quarter turn screws remaining on the vechile. You need to remove these and place them back on the stock grille shell.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.
 Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.