



2004-07 Nissan Armada & Titan Bumper Grille

PART# 42151(Brushed) - 42152(Polished) - 42153(Black) Lower Grille



Using a 13mm wrench, remove the sheet metal nuts from the ends of the bumper insert. This is done by reaching between the bumper and the core support. Nut is shown above.



Next remove the (3) Plastic Push Rivets located along the top. Then remove the plastic insert.



Place the U-Clips on the short leg of the supplied hardware as shown.



Attach the short leg of the brackets to the grille as shown using the #8 screws.



Center the Billet grille in the plastic shroud with the polished surface flush with the face of the shroud as shown.



Mark the location of the (4) slots in the long leg of the brackets on the plastic shroud. Then remove billet grille from shell.

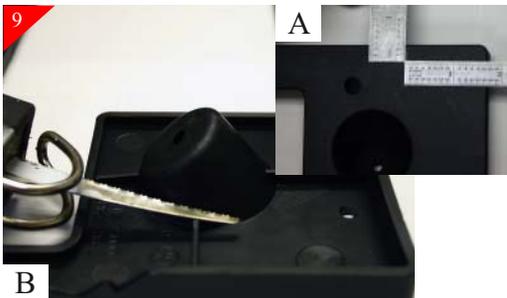


Next drill a 1/8" hole in each of the marked location in step 5.



Place the U-Clips over the (4) holes just drilled as shown. Only the bottom 2 are shown above. Attach the grille assembly with the brackets to the plastic shroud with the supplied #8 screws. Next remove the (4) screws holding the billet grille to the brackets.

If your vehicle is equipped with a license plate holder perform the following 2 steps, otherwise skip to 11.



A: At each corner drill a 3/16" hole 1 3/4" from the outside top edges and 3/8" down from the top edges as shown above.
B: Using a saw, remove the (2) raised bosses on the back of the holder.



C: Attach the holder using the supplied #10 x 2" bolts and nuts thru the bottom most tabs on the billet grille.



Re-install the plastic shroud into the bumper. Then Re-attach the grille to the brackets on the shroud.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.