

2005-06 Chevrolet HD & 2006 Chevrolet1500 Installation Instructions - 42201 / 42202 / 42203

1. Remove Grille from the vehicle.
2. Cover painted and chrome finishes to protect from damage.
3. Using a saw or cut-off wheel, remove the inner egg crate inserts as shown, leaving 1/16 to 1/8" material for finish sanding.



4. After removing the top and bottom inserts, use a small grinder to remove any excess material so that the grille is smooth around the edges as shown.



5. Next, use a fine grit sanding block to smooth all exposed surfaces. (For additional enhancement, paint the sanded surfaces to match the factory grille).



6. Using a file, remove the excess material in the corners around the emblem as shown.



7. Insert and center the billet grilles into the openings and clamp in place.



8. Attach the (4) Z- Brackets to the grille using the #8 screws and uclips as shown and drill a 1/8" hole thru the top of the bracket and the grille shell. Attach using the uclips and #8 screws.



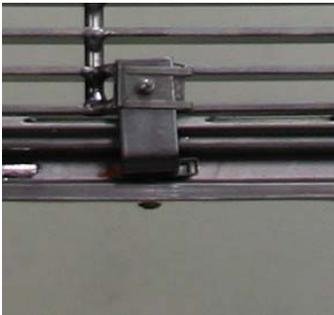
9. Attach the (4) hook brackets to the upper and lower sections of the grilles using the #8 screws and uclips making sure the hook brackets are secure on the grille bars.



10. Attach the U-shaped brackets to the upper and lower sections of the grilles using the #8 screws and uclips as shown. Using a 3/32 drill, drill a hole in the center of the bracket into the grill shell. **NOTE: Be very careful and only go thru the first layer of plastic. Any further and damage will occur to your grill shell!** Use the #8 screws to attach the brackets to the grille.



11. Attach the L-brackets to the lower grille section using (4) #8 screws and uclips. Drill a 1/8" hole thru the remaining hole in the bracket thru the bottom lip of the grill and attach using the #8 black screws and uclips.



12. Re-attach the grille shell to the vehicle.