



2004-05 Dodge Magnum

Part# 42261 (Brushed) - 42262 (Polished) - 42263 (Black)



HARDWARE

- 4 - Long Brackets
- 4 - "L" Brackets
- 16 - #8 x 5/8" Phil Pan Head Screw
- 16 - U-Clips



1 Tape Grille shell using masking tape to protect during install. Remove (6) plastic rivets across core support. Remove top Core Support covers



2 Then Remove (1) (square drive) screw in each corner driver & passenger side that is holding the bottom of the grille into the energy absorbent foam.



3 Pull the bottom grille inserts out slightly away from the energy absorbent foam to expose (4) screws holding the inserts in place and remove the screws.



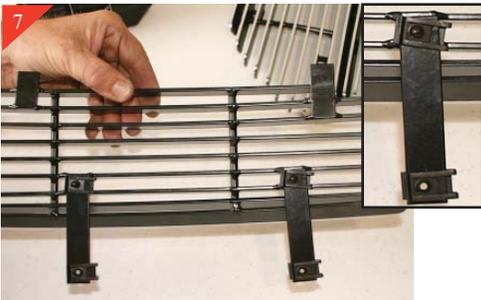
4 Squeeze the (2) Metal Clips in the Top horizontal bar holding each grille insert in place to release.



5 Pull up on factory grille and release (2) upper tabs from slots and remove factory inserts. One of the tabs is shown above in Red.



6 With the top tabs released from step 5 the top portion of the insert will need to be pulled back and the tabs marked in Red released. Do so by squeezing together.



7 Loosely attach (4) brackets to the bottoms of the upper Billet Grilles for left & right side. Then rotate the brackets horizontal to allow you to place the billet grille in to factory shell. Then allow the bracket to fall back into place vertically.



8 Next attach the supplied L-brackets to the factory mounting tabs in the lower portion of the grille shell. By placing U-clips on the factory tabs then attaching the L-brackets to the clips using #8 x 5/8" screws.



9 Place lower inserts into grille shell and fasten to the L-brackets (Step 8). Next attach the upper & lower billet grilles together using the Long bracket (Step 7) using supplied hardware #8 x 5/8". Next tighten all screws. Then re-install Core Support Covers.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.