





2004-07 Kodiak

PART# 42301 (Brushed) 42302 - (Polished) 42303 - (Black) Side intake

After

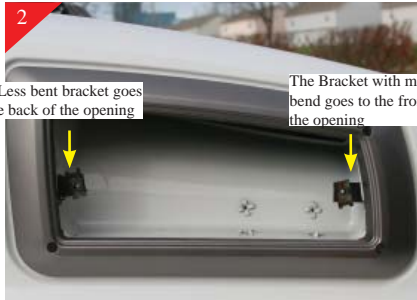


Hardware

- 1 - Bracket 
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- 2 - 1/4-20 x 1 1/2" Stainless steel bolt
- 2 - 1/4-20 Nyloc nuts
- 2 - U-clips
- 2 - #8 x 5/8" Stainless steel screws

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Start by attaching supplied brackets to billet grille using the supplied hardware #8 x 5/8" Phillips head stainless screws & U-clips. Place billet grille into opening and center. Using a scribe mark the hole locations of brackets where it meet the vehicle. Remove billet grille.



The Less bent bracket goes to the back of the opening

The Bracket with more bend goes to the front of the opening

Remove brackets from billet grille. Using a 17/32" drill bit, drill in the just marked locations. Now attach brackets to just drill holes by using the supplied 1/4-20 x 1 1/2" Stainless bolts and placing supplied washers on backside.



Attach billet grille to brackets.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.