Step 1: Center billet grille in opening. Use Toggle bolts supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place.

**DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.

**HARDWARE**

**UPPER**
- 8 - Toggle Bolt Assembly

**BUMPER**
- 2 - Bkt
- 4 - U-Clips
- 4 - #8 x 5/8” Phil Pan Head Screw

Start by attaching U-clip to bracket. U-clip attached on the slotted hole side of bracket (Fig. A). The round hold attaches to truck. Then attach bracket to Billet Grille using #8 x 5/8” Phil Pan Head screw. Next place billet bumper grille into opening and center (Fig B).

Using a Scribe mark the locations of the Brackets against the plastic fins as shown above. After marking remove the grille and remove the brackets from the billet grille. The drill a 3/16” hole in each of the marked locations.

Next place the u-clip on plastic fin as shown above. The u-clip must go on from the backside. Then attach the brackets to the u-clips. Place billet grille back into opening a center then attach billet grille to the bracackets using #8 x 5/8” Phil Pan head screw.