



2005 Ford Super Duty Bumper Grille Center Only



Part# 42441 (Brushed) 42442 (Polished) 42443 (Black)

After



Before



- Center Section:
- 3 - #8 x 5/8" pan head
 - 3 - U-Clips
 - 2 - 1 1/2" x 1/4-20 Cap Screw
 - 2 - 1/4-20 nuts
 - 2 - Long Bkt 
 - 1 - Bkt 

HARDWARE



First loosely attach brackets to the center section of billet grille as shown. Using supplied U-Clips and #8 x 5/8" screws. Rotate brackets as necessary in order to place billet grille into opening and center. Then rotate the brackets out similar to the picture above and tighten so they will stay in place for marking. The long brackets will end up attaching in the tow hooks area. Then mark locations of the holes in brackets and remove grille. Then drill a 9/32" hole in each of the marked locations.



Next remove the top (2) brackets from the billet grille. Then attach the brackets to the vehicle using supplied hardware 1 1/2" x 1/4-20 bolts and nuts. With the top brackets attached to vehicle simply attach billet grilles to vehicle using supplied Phil Pan Head Screws. Rotate the bottom bracket around so that it catches the bottom of bumper and tighten.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Applying a high quality automotive wax to maintain the original appearance.