



# 2005-06 Ford 500 Bumper



**Part# 42451 (Brushed) 42452 (Polished) 42453 (Black)**

After



Before



- 4 - #8 x 1" Phil Pan head screw
- 4 - U-Clips
- 2 - Brackets lower 
- 2 - Brackets Upper 



Remove the plastic shroud cover from under front of vehicle by removing (8) bolts.



Next place u-clip on bottom brackets then loosely attach them to the billet grille using the supplied #8 x 5/8" Phil pan head screws as shown.



Next place u-Clips on the top brackets. Then place billet grille into opening and center. Then rotate bottom brackets around so they catch bottom of bumper. Then attach upper brackets using supplied #8 x 5/8" Phil pan head screws and rotate them around to catch the top of the bumper.

### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Applying a high quality automotive wax to maintain the original appearance.