Remove the plastic shroud cover from under front of vehicle by removing (8) bolts.

Next place u-clip on bottom brackets then loosely attach them to the billet grille using the supplied #8 x 5/8” Phil pan head screws as shown.

Next place u-Clips on the top brackets. Then place billet grille into opening and center. Then rotate bottom brackets around so they catch bottom of bumper. Then attach upper brackets using supplied #8 x 5/8” Phil pan head screws and rotate them around to catch the top of the bumper.

Part# 42451 (Brushed) 42452 (Polished) 42453 (Black)

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control. Also Carriage Works Inc. Applying a high quality automotive wax to maintain the original appearance.