Place billet grille into opening and center. Then rotate the brackets around in order for them to catch the vertical supports in the factory opening. Then tighten using the supplied #8 x 5/8” Phillips head screws.

Next attach u-clips to bumper brackets as shown. Then loosely attach brackets to billet grille as shown.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Roush Performance Recommends applying a high quality automotive wax to maintain the original appearance.